



MACHINE TFS 100 PARAMETER SHEET

CUSTOMER: TERAOKA SEIKO CO., LTD

MACHINE SERIAL NUMBER: 3109005

		PROD. 1	PROD. 2	PROD. 3	PROD. 4
PRODUCT CHARACTERISTICS	PRODUCT				
	PRODUCT MEASUREMENTS (mm)				
	POCKET MEASUREMENTS (mm)	113x160x40			
	POCKETS/CYCLE	3			
BOTTOM FILM CHARACTERISTICS	WIDTH (mm)	423			
	THICKNESS (microns)	80			
	TYPE	F-124			
	SUPPLIER	CUSTOMER			
UPPER FILM CHARACTERISTICS	WIDTH (mm)	420			
	THICKNESS (microns)	50			
	TYPE	CUSTOMER			
	SUPPLIER	CUSTOMER			
FORMING	FORMING/MECHANICAL ASSISTANCE (°C)	90			
	HEATING (Seg.)	2			
	FORMING (Seg.)	1.5			
	FORMING VENTILATION (Seg.)	0.5			
SEALING	SEALING (°C)	140			
	SEALING (Seg.)	1.5			
	SEALING VENTILATION (Seg.)	0.5			
	VACUUM SETPOINT (mbar)	5			
	GAS SETPOINT (mbar)	350			
	VACUUM (Seg.)	5.5			
CUTTING	GAS INJECTION (Seg.)	0.5			
	GAS HOMOGENIZATION (Seg.)	0.2			
	CUTTING (Seg.)	0.8			
	CUTTING DELAY 1, 3 (Seg.)	3			
PITCH	PACK SIZE (mm)	180.3			
	PITCHES TO MAKE	1			
PRESSURES	MACHINE (kg/cm2)	6			
	FORMING (kg/cm2)	2			
	HEATING (kg/cm2)	2			
	SEALING (kg/cm2)	6			
	GAS (kg/cm2)	1.3			
MISCELLANEOUS	PRINTED FILM CENTRING BRAKE (kg/cm2)	2			
	TOTAL CONSUMPTION (Amp)	20			
	TOTAL POWER (Kw)	6.8			
	PRODUCTION (C/Min)	6			
CONSUMPTIONS	TRIALS WITH CUSTOMER'S PRODUCT	NO			
	TRIALS WITH CUSTOMER'S FILM	YES			
	MINIMUM SEALING CONSUMPTION (Amp)				
		QM6=1.28			
		QM7=0.45			
		QM8=0.82			
		QM9=6.4			